

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description:	<u>o-Dianisidine dihydrochloride</u>
Cat No. :	A17175
Synonyms	o-Dianisidine dihydrochloride
Index No	612-037-00-5
CAS No	20325-40-0
EC No	243-737-5
Molecular Formula	C14 H16 N2 O2 . 2 H Cl
REACH registration number	-

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Laboratory chemicals.
Uses advised against	No Information available

1.3. Details of the supplier of the safety data sheet

Company	Avocado Research Chemicals Ltd. (Part of Thermo Fisher Scientific) Shore Road, Heysham Lancashire, LA3 2XY, United Kingdom Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608
E-mail address	begel.sdsdesk@thermofisher.com

1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

Based on available data, the classification criteria are not met

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Health hazards

Acute oral toxicity
Skin Corrosion/Irritation
Serious Eye Damage/Eye Irritation
Carcinogenicity

Category 4 (H302)
Category 1 A (H314)
Category 1 (H318)
Category 1B (H350)

Environmental hazards

Based on available data, the classification criteria are not met

Full text of Hazard Statements: see section 16

2.2. Label elements



Signal Word

Danger

Hazard Statements

H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H350 - May cause cancer

Precautionary Statements

P280 - Wear protective gloves/protective clothing/eye protection/face protection
P301 + P330 + P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

Additional EU labelling

Restricted to professional users

2.3. Other hazards

This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	EEC No. 243-737-5	>95	Acute Tox. 4 (H302) Carc. 1B (H350) Skin Corr. 1A (H314) Eye Dam. 1 (H318)

REACH registration number

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Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General Advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Immediate medical attention is required.
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns by all exposure routes. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Water spray. Carbon dioxide (CO₂). Dry chemical. Chemical foam. CO₂, dry chemical, dry sand, alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons

No information available.

5.2. Special hazards arising from the substance or mixture

The product causes burns of eyes, skin and mucous membranes.

Hazardous Combustion Products

Nitrogen oxides (NO_x), Carbon monoxide (CO), Carbon dioxide (CO₂), Hydrogen chloride gas.

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 6: ACCIDENTAL RELEASE MEASURES

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6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment as required. Evacuate personnel to safe areas. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid dust formation.

6.2. Environmental precautions

Should not be released into the environment.

6.3. Methods and material for containment and cleaning up

Sweep up and shovel into suitable containers for disposal. Avoid dust formation.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Wear personal protective equipment/face protection. Use only under a chemical fume hood. Do not ingest. If swallowed then seek immediate medical assistance. Do not breathe (dust, vapor, mist, gas). Avoid dust formation.

Hygiene Measures

Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Contaminated work clothing should not be allowed out of the workplace. Provide regular cleaning of equipment, work area and clothing. Avoid contact with skin, eyes or clothing. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wear suitable gloves and eye/face protection.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in properly labeled containers. Corrosives area.

Technical Rules for Hazardous Substances (TRGS) 510 Class 6.1C
Storage Class (LGK) (Germany)

7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits

List source(s):

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

No information available

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Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls

Engineering Measures

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection Goggles (European standard - EN 166)

Hand Protection Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Natural rubber	See manufacturers	-	EN 374	(minimum requirement)
Nitrile rubber	recommendations			
Neoprene				
PVC				

Skin and body protection Long sleeved clothing.

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

Large scale/emergency use Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced
Recommended Filter type: Particulates filter conforming to EN 143

Small scale/Laboratory use Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Recommended half mask:- Particle filtering: EN149:2001
When RPE is used a face piece Fit Test should be conducted

Environmental exposure controls No information available.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State Powder Solid

Appearance Beige

Odor No information available

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Odor Threshold	No data available	
Melting Point/Range	268 °C / 514.4 °F	
Softening Point	No data available	
Boiling Point/Range	No information available	
Flammability (liquid)	Not applicable	Solid
Flammability (solid,gas)	No information available	
Explosion Limits	No data available	
Flash Point	No information available	Method - No information available
Autoignition Temperature	Not applicable	
Decomposition Temperature	No data available	
pH	1.7 @ 20°C	100g/l aq. sol
Viscosity	Not applicable	Solid
Water Solubility	No information available	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Vapor Pressure	No data available	
Density / Specific Gravity	No data available	
Bulk Density	No data available	
Vapor Density	Not applicable	Solid
Particle characteristics	No data available	

9.2. Other information

Molecular Formula	C14 H16 N2 O2 . 2 H Cl
Molecular Weight	317.21
Evaporation Rate	Not applicable - Solid

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

None known, based on information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

10.4. Conditions to avoid

Incompatible products.

10.5. Incompatible materials

Strong oxidizing agents.

10.6. Hazardous decomposition products

Nitrogen oxides (NO_x). Carbon monoxide (CO). Carbon dioxide (CO₂). Hydrogen chloride gas.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity; Oral	Category 4
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Dermal	No data available
Inhalation	No data available
(b) skin corrosion/irritation;	Category 1 A
(c) serious eye damage/irritation;	Category 1
(d) respiratory or skin sensitization;	
Respiratory	No data available
Skin	No data available
(e) germ cell mutagenicity;	No data available
(f) carcinogenicity;	Category 1B May cause cancer
(g) reproductive toxicity;	No data available
(h) STOT-single exposure;	No data available
(i) STOT-repeated exposure;	No data available
Target Organs	No information available.
(j) aspiration hazard;	Not applicable Solid
Symptoms / effects, both acute and delayed	Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

11.2. Information on other hazards

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects Do not empty into drains.

12.2. Persistence and degradability No information available

12.3. Bioaccumulative potential No information available

12.4. Mobility in soil No information available

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12.5. Results of PBT and vPvB assessment No data available for assessment.

12.6. Endocrine disrupting properties
Endocrine Disruptor Information This product does not contain any known or suspected endocrine disruptors

12.7. Other adverse effects
Persistent Organic Pollutant This product does not contain any known or suspected substance
Ozone Depletion Potential This product does not contain any known or suspected substance

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

Contaminated Packaging Dispose of this container to hazardous or special waste collection point.

European Waste Catalogue (EWC) According to the European Waste Catalog, Waste Codes are not product specific, but application specific.

Other Information Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains. Do not flush to sewer. Large amounts will affect pH and harm aquatic organisms. Solutions with low pH-value must be neutralized before discharge.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

14.1. UN number UN3261
14.2. UN proper shipping name Corrosive solid, acidic, organic, n.o.s.
Technical Shipping Name 3,3'-Dimethoxybenzidine dihydrochloride
14.3. Transport hazard class(es) 8
14.4. Packing group II

ADR

14.1. UN number UN3261
14.2. UN proper shipping name Corrosive solid, acidic, organic, n.o.s.
Technical Shipping Name 3,3'-Dimethoxybenzidine dihydrochloride
14.3. Transport hazard class(es) 8
14.4. Packing group II

IATA

14.1. UN number UN3261
14.2. UN proper shipping name Corrosive solid, acidic, organic, n.o.s.
Technical Shipping Name 3,3'-Dimethoxybenzidine dihydrochloride
14.3. Transport hazard class(es) 8
14.4. Packing group II

14.5. Environmental hazards No hazards identified

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14.6. Special precautions for user No special precautions required.

14.7. Maritime transport in bulk according to IMO instruments Not applicable, packaged goods

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	243-737-5	-	-	X	X	2012-1-63 7	X	X

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	X	ACTIVE	X	-	-	X	-

Legend: X - Listed '-' - Not Listed

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	-	Use restricted. See item 13. (see link for restriction details) Use restricted. See item 28. (see link for restriction details) Use restricted. See item 75. (see link for restriction details)	-

REACH links

<https://echa.europa.eu/substances-restricted-under-reach>

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
3,3'-Dimethoxybenzidine dihydrochloride	20325-40-0	Not applicable	Not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Component	ANNEX I - PART 1 List of chemicals subject to export notification procedure (referred to in Article 8)	ANNEX I - PART 2 List of chemicals qualifying for PIC notification (referred to in Article 11)	ANNEX I - PART 3 List of chemicals subject to the PIC procedure (referred to in Articles 13 and 14)

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3,3'-Dimethoxybenzidine dihydrochloride 20325-40-0 (>95)	b — ban (for the category or categories concerned) b — ban (for the category or categories concerned) i(1) — industrial chemical for professional use i(2) — industrial chemical for public sr — severe restriction	i — industrial chemical sr — severe restriction	-
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<https://eur-lex.europa.eu/legal-content/EN/TXT/?uri=CELEX%3A32012R0649&qid=1604065742303>.

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

Take note of Dir 76/769/EEC relating to restrictions on the marketing and use of certain dangerous substances and preparations

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification

Water endangering class = 3 (self classification)

Component	Switzerland - Ordinance on the Reduction of Risk from handling of hazardous substances preparation (SR 814.81)	Switzerland - Ordinance on Incentive Taxes on Volatile Organic Compounds (OVOC)	Switzerland - Ordinance of the Rotterdam Convention on the Prior Informed Consent Procedure
3,3'-Dimethoxybenzidine dihydrochloride 20325-40-0 (>95)	Prohibited and Restricted Substances		Annex I - industrial chemical

15.2. Chemical safety assessment

A Chemical Safety Assessment/Report (CSA/CSR) has not been conducted

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

- H302 - Harmful if swallowed
- H314 - Causes severe skin burns and eye damage
- H318 - Causes serious eye damage
- H350 - May cause cancer

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

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WEL - Workplace Exposure Limit
ACGIH - American Conference of Governmental Industrial Hygienists
DNEL - Derived No Effect Level
RPE - Respiratory Protective Equipment
LC50 - Lethal Concentration 50%
NOEC - No Observed Effect Concentration
PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average
IARC - International Agency for Research on Cancer
Predicted No Effect Concentration (PNEC)
LD50 - Lethal Dose 50%
EC50 - Effective Concentration 50%
POW - Partition coefficient Octanol:Water
vPvB - very Persistent, very Bioaccumulative

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road
IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code
OECD - Organisation for Economic Co-operation and Development
BCF - Bioconcentration factor

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association
MARPOL - International Convention for the Prevention of Pollution from Ships
ATE - Acute Toxicity Estimate
VOC - (Volatile Organic Compound)

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>
Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Prepared By	Health, Safety and Environmental Department
Creation Date	22-Sep-2009
Revision Date	04-Feb-2024
Revision Summary	New emergency telephone response service provider.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet