

according to Regulation UK SI 2019/758 and UK SI 2020/1577 as amended

Creation Date 22-Oct-2010

Revision Date 10-Feb-2024

Revision Number 3

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description:	4-Ethylmorpholine
Cat No. :	A11905
CAS No	100-74-3
EC No	202-885-0
Molecular Formula	C6 H13 N O
REACH registration number	-

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Laboratory chemicals.
Uses advised against	No Information available

1.3. Details of the supplier of the safety data sheet

Company

Avocado Research Chemicals Ltd. (Part of Thermo Fisher Scientific) Shore Road, Heysham Lancashire, LA3 2XY, United Kingdom Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608

E-mail address	begel.sdsdesk@thermofisher.com
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1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11 Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99 **CHEMTREC** Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

 CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

 Physical hazards

 Flammable liquids
 Category 3 (H226)

 Health hazards

 Acute oral toxicity
 Category 4 (H302)

4-Ethylmorpholine

Acute dermal toxicity Acute Inhalation Toxicity - Vapors Skin Corrosion/Irritation Serious Eye Damage/Eye Irritation

Environmental hazards

Based on available data, the classification criteria are not met

Full text of Hazard Statements: see section 16

2.2. Label elements



Hazard Statements

- H226 Flammable liquid and vapor
- H314 Causes severe skin burns and eye damage
- H311 Toxic in contact with skin
- H302 + H332 Harmful if swallowed or if inhaled

Precautionary Statements

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P301 + P330 + P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

2.3. Other hazards

Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB)

This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
N-Ethylmorpholine	100-74-3	EEC No. 202-885-0	>95	Flam.liq. 3 (H226) Acute Tox. 4 (H302) Acute Tox. 3 (H311) Skin Corr. 1B (H314) Eye Dam. 1 (H318)



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4-Ethylmorpholine

Acute Tox. 4 (H332)

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REACH registration number

Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General Advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Inhalation	If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Remove to fresh air. Immediate medical attention is required.
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.
4.2. Most important symptoms and	effects, both acute and delayed
	Causes burns by all exposure routes. Difficulty in breathing. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician

Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Water spray. Carbon dioxide (CO₂). Dry chemical. Chemical foam. Water mist may be used to cool closed containers. CO₂, dry chemical, dry sand, alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons

No information available.

5.2. Special hazards arising from the substance or mixture

Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous

4-Ethylmorpholine

membranes. Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back.

Hazardous Combustion Products

Nitrogen oxides (NOx), Carbon monoxide (CO), Carbon dioxide (CO₂).

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Remove all sources of ignition. Take precautionary measures against static discharges.

6.2. Environmental precautions

Should not be released into the environment. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Keep in suitable, closed containers for disposal. Soak up with inert absorbent material. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Wear personal protective equipment/face protection. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Take precautionary measures against static discharges.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

7.2. Conditions for safe storage, including any incompatibilities

Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Corrosives area. Flammables area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep away from heat, sparks and flame. Keep containers tightly closed in a dry, cool and well-ventilated place.

Technical Rules for Hazardous Substances (TRGS) 510 Class 3 Storage Class (LGK) (Germany)

7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits

List source(s): **UK** - EH40/2005 Work Exposure Limits, Fourth edition. Published 2020. **IRE -** 2021 Code of Practice for the Chemical Agents Regulations, Schedule 1. Published by the Health and Safety Authority

Component	The United Kingdom	European Union	Ireland
N-Ethylmorpholine	STEL: 20 ppm 15 min		TWA: 5 ppm 8 hr.
	STEL: 96 mg/m ³ 15 min		TWA: 23 mg/m ³ 8 hr.
	TWA: 5 ppm 8 hr		STEL: 20 ppm 15 min
	TWA: 24 mg/m ³ 8 hr		STEL: 95 mg/m ³ 15 min
	Skin		Skin

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

See table for values

Component	Acute effects local (Dermal)	Acute effects systemic (Dermal)	Chronic effects local (Dermal)	Chronic effects systemic (Dermal)
N-Ethylmorpholine 100-74-3 (>95)				DNEL = 0.667mg/kg bw/day

Component	Acute effects local (Inhalation)	Acute effects systemic (Inhalation)	Chronic effects local (Inhalation)	Chronic effects systemic (Inhalation)
N-Ethylmorpholine 100-74-3 (>95)				DNEL = 2.35mg/m ³

Predicted No Effect Concentration (PNEC)

See values below.

Component	Fresh water	Fresh water sediment	Microorganisms in sewage treatment	
N-Ethylmorpholine	PNEC = 1.2mg/L	PNEC = 96.4mg/kg		PNEC = 18.6mg/kg
100-74-3 (>95)		sediment dw		soil dw

Component	Marine water	Marine water sediment	Marine water intermittent	Food chain	Air
N-Ethylmorpholine 100-74-3 (>95)	PNEC = 0.12mg/L	PNEC = 9.6mg/kg sediment dw			

8.2. Exposure controls

Engineering Measures

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Use explosion-proof electrical/ventilating/lighting equipment.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to

control hazardous materials at source

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Hand Protection	Protectiv	e gloves		
Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Natural rubber	See manufacturers	-	EN 374	(minimum requirement)
Nitrile rubber	recommendations			
Neoprene				
PVC				
Skin and body pro	tection Long sle	eved clothing.		
	se			
pect dioves before u		eability and breakthro	ough time which are pro	ovided by the supplier of the gloves
0	ructions regarding permi			
	supplier for information)			

of cuts, abrasion. Remove gloves with care avoiding skin contamination.

Respiratory Protection	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly
Large scale/emergency use	Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced Recommended Filter type: Organic gases and vapours filter Type A Brown conforming to EN14387
Small scale/Laboratory use	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141 When RPE is used a face piece Fit Test should be conducted
Environmental exposure controls	No information available.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Liquid
Appearance Odor	No information available Odorless
Odor Threshold	No data available
Melting Point/Range	-63 °C / -81.4 °F
Softening Point	No data available
Boiling Point/Range	139 °C / 282.2 °F
Flammability (liquid)	Flammable
Flammability (solid,gas)	Not applicable
Explosion Limits	Lower 1.9 Vol%
	Upper 11.8 Vol%
Flash Point	27 °C / 80.6 °F
Autoignition Temperature	160 °C / 320 °F
Decomposition Temperature	No data available

@ 760 mmHgOn basis of test dataLiquid

Method - No information available

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pH	11.8	10%(20°C)
Viscosity	No data available	
Water Solubility	Miscible	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/	water)	
Component	log Pow	
N-Ethylmorpholine	0.055	
Vapor Pressure	8.1 hPa @ 20 °C	
Density / Specific Gravity	0.900	
Bulk Density	Not applicable	Liquid
Vapor Density	3.97	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	
9.2. Other information		
Molecular Formula Molecular Weight Explosive Properties	C6 H13 N O 115.17 explosive air/vapour mixtures	possible

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

4-Ethylmorpholine

None known, based on information available

10.2. Chemical stability

Light sensitive. Air sensitive.

10.3. Possibility of hazardous reactions

Hazardous Polymerization Hazardous Reactions	No information available. None under normal processing.
10.4. Conditions to avoid	Incompatible products. Keep away from open flames, hot surfaces and sources of ignition. Exposure to light. Exposure to air.
10.5. Incompatible materials	Strong oxidizing agents.

10.6. Hazardous decomposition products

Nitrogen oxides (NOx). Carbon monoxide (CO). Carbon dioxide (CO₂).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity;	
Oral	Category 4
Dermal	Category 3
Inhalation	Category 4

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
N-Ethylmorpholine	1780 mg/kg	900 mg/kg (Rabbit)	18000 mg/m³/2h (Rat)

(b) skin corrosion/irritation;	Category 1 B
(c) serious eye damage/irritation;	Category 1
(d) respiratory or skin sensitization; Respiratory Skin	, No data available No data available
(e) germ cell mutagenicity;	No data available
(f) carcinogenicity;	No data available
	There are no known carcinogenic chemicals in this product
<i>.</i>	
(g) reproductive toxicity;	No data available
(h) STOT-single exposure;	No data available
(i) STOT-repeated exposure;	No data available
Target Organs	No information available.
(j) aspiration hazard;	No data available
Other Adverse Effects	The toxicological properties have not been fully investigated.
Symptoms / effects,both acute and delayed	Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

11.2. Information on other hazards

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity Ecotoxicity effects

4-Ethylmorpholine

Do not empty into drains. .

12.2. Persistence and degradability Persistence

rsistence Persistence is unlikely.

12.3. Bioaccumulative potential

Bioaccumulation is unlikely

Component	log Pow	Bioconcentration factor (BCF)
N-Ethylmorpholine	0.055	No data available

12.4. Mobility in soil	The product is water soluble, and may spread in water systems Will likely be mobile in the environment due to its water solubility. Highly mobile in soils
<u>12.5. Results of PBT and vPvB</u> assessment	Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB).
<u>12.6. Endocrine disrupting</u> properties Endocrine Disruptor Information	This product does not contain any known or suspected endocrine disruptors
<u>12.7. Other adverse effects</u> Persistent Organic Pollutant Ozone Depletion Potential	This product does not contain any known or suspected substance This product does not contain any known or suspected substance

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

4-Ethylmorpholine

Waste from Residues/Unused Products	Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.
Contaminated Packaging	Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.
European Waste Catalogue (EWC)	According to the European Waste Catalog, Waste Codes are not product specific, but application specific.
Other Information	Waste codes should be assigned by the user based on the application for which the product was used. Do not flush to sewer. Can be landfilled or incinerated, when in compliance with local regulations. Do not empty into drains. Large amounts will affect pH and harm aquatic organisms.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

14.1. UN number	UN2734
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S.
14.3. Transport hazard class(es)	8
Subsidiary Hazard Class	3
14.4. Packing group	II
ADR	
14.1. UN number	UN2734
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S.

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14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S
14.3. Transport hazard class(es)	8
Subsidiary Hazard Class	3
14.4. Packing group	II

IATA	
<u>14.1. UN number</u> <u>14.2. UN proper shipping name</u> <u>14.3. Transport hazard class(es)</u> Subsidiary Hazard Class <u>14.4. Packing group</u>	UN2734 AMINES, LIQUID, CORROSIVE, FLAMMABLE, N.O.S.* 8 3 II
14.5. Environmental hazards	No hazards identified
14.6. Special precautions for user	No special precautions required.
14.7. Maritime transport in bulk according to IMO instruments	Not applicable, packaged goods

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
N-Ethylmorpholine	100-74-3	202-885-0	-	-	Х	Х	KE-13958	Х	Х
Component	CAS No	TSCA	TSCA In notific	ation -	DSL	NDSL	AICS	NZIoC	PICCS
			Active-	nactive					
N-Ethylmorpholine	100-74-3	Х	ACT	IVE	Х	-	Х	Х	Х

Legend: X - Listed '-' - Not Listed KECL - NIER number or KE number (http://ncis.nier.go.kr/en/main.do)

Authorisation/Restrictions according to EU REACH

Not applicable

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	· · · · · · · · · · · · · · · · · · ·	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
N-Ethylmorpholine	100-74-3	-	-	-

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) -	Seveso III Directive (2012/18/EC) -	
		Qualifying Quantities for Major Accident	Qualifying Quantities for Safety Report	
		Notification	Requirements	
N-Ethylmorpholine	100-74-3	Not applicable	Not applicable	

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)? Not applicable

4-Ethylmorpholine

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification

See table for values

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
N-Ethylmorpholine	WGK1	

15.2. Chemical safety assessment

A Chemical Safety Assessment/Report (CSA/CSR) has not been conducted

SECTION 16: (OTHER	INFORMATION
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Full text of H-Statements referred to under sections 2 and 3

H314 - Causes severe skin burns and eye damage

H302 - Harmful if swallowed

H311 - Toxic in contact with skin

H332 - Harmful if inhaled

H318 - Causes serious eye damage

H226 - Flammable liquid and vapor

Legend

CAS - Chemical Abstracts Service	TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances PICCS - Philippines Inventory of Chemicals and Chemical Substances IECSC - Chinese Inventory of Existing Chemical Substances KECL - Korean Existing and Evaluated Chemical Substances	
WEL - Workplace Exposure Limit ACGIH - American Conference of Governmental Industrial Hygienists DNEL - Derived No Effect Level RPE - Respiratory Protective Equipment LC50 - Lethal Concentration 50% NOEC - No Observed Effect Concentration PBT - Persistent, Bioaccumulative, Toxic	 TWA - Time Weighted Average IARC - International Agency for Research on Cancer Predicted No Effect Concentration (PNEC) LD50 - Lethal Dose 50% EC50 - Effective Concentration 50% POW - Partition coefficient Octanol:Water vPvB - very Persistent, very Bioaccumulative

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code OECD - Organisation for Economic Co-operation and Development BCF - Bioconcentration factor Key literature references and sources for data

https://echa.europa.eu/information-on-chemicals Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association MARPOL - International Convention for the Prevention of Pollution from Ships ATE - Acute Toxicity Estimate VOC - (Volatile Organic Compound)

ALFAAA11905

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Prepared By	Health, Safety and Environmental Department
Creation Date	22-Oct-2010
Revision Date	10-Feb-2024
Revision Summary	New emergency telephone response service provider.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet